



DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9188	REV. A SHEET 1 OF 1
DATE 00.05.17		TITLE SADDLE KIT	SCALE NTS
A	00.05.17	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DRAWING D206-642 REV. A-G

REF. US FAA STC: SA00475SE

CANADIAN STC: SH98-4

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO OUTLINE THE SADDLE KITS REQUIRED TO CHANGE FROM D2661/ D2662/ D2663/ D2664 SADDLES (D206-642 REV. A-F) TO D2932/ D2933/ D2938/ D2939 SADDLES (D206-642 REV. G). D206-642-311/ -411 REQUIRE DSI 9188-011 AND D206-642-312/-412 REQUIRE DSI 9188-012. INSTALL D2932/ D2932/ D2938/ D2939 SADDLES PER D206-642 REV. G

Qty -011	Qty -012	Part Number	Description
X		DSI 9188-011	SADDLE KIT
	X	DSI 9188-012	SADDLE KIT
16	16	D2652	BUSHING
1		D2932-1	SADDLE, FWD OUT, LH
	1	D2932-2	SADDLE, FWD OUT, RH
1		D2933-1	SADDLE, FWD IN, LH
	1	D2933-2	SADDLE, FWD IN, RH
2	2	D2934	SADDLE SPACER
2	2	D2935	SADDLE SPACER
1		D2938-1	SADDLE, AFT OUT, LH
	1	D2938-2	SADDLE, AFT OUT, RH
1		D2939-1	SADDLE, AFT IN, LH
	1	D2939-2	SADDLE, AFT IN, RH
8	8	AN3-41A	BOLT
12	12	AN4-6A	BOLT
4	4	AN5-10A	BOLT
8	8	AN5-11A	BOLT
4	4	AN5-12A	BOLT
4	4	AN5-13A	BOLT
8	8	AN960JD10	WASHER
24	24	AN960JD416	WASHER
8	8	AN960JD516	WASHER
8	8	MS21042-3	NUT (OR MS21042L3)
12	12	MS21042-4	NUT (OR MS21042L4)

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